



# Safety data sheet

## according to 1907/2006/EC, Article 31

Printing date 10.12.2021

Version number 4

Revision: 10.12.2021

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: FotoTec SL.E opaque**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture**  
Methacrylic material for stereolithography systems with solid-state laser for the production of ITE and BTE earmoulds
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Dreve Otoplastik GmbH  
Max-Planck-Straße 31  
59423 Unna / Germany  
Tel.: +49 2303 / 8807-0  
Fax.: +49 2303 / 8807-29
- **Further information obtainable from:**  
Department Research & Development  
Fax: +49 2303 / 8807-562  
Email: sicherheitsdatenblatt@dreve.de
- **1.4 Emergency telephone number:**  
Tel.: +49 211 / 797-3350  
Plant Fire Department Henkel

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS08 health hazard

Repr. 1B                      H360 May damage fertility or the unborn child.



GHS07

Skin Irrit. 2                      H315 Causes skin irritation.  
 Eye Irrit. 2                      H319 Causes serious eye irritation.  
 Skin Sens. 1                      H317 May cause an allergic skin reaction.

Aquatic Chronic 3                      H412 Harmful to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS07    GHS08

- **Signal word** Danger

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- **Hazard-determining components of labelling:**

Tetrahydrofurfuryl-2-methacrylate  
7,7,9-(or 7,9,9)-trimethyl-4,13-dioxo-3, 14-dioxa-5,12-diaza-hexadecan-1,16-dioldimethacrylat  
hydroxypropylmethacrylate, monoester with propane-1,2-diol  
2-hydroxyethyl methacrylate

- **Hazard statements**

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H360 May damage fertility or the unborn child.  
H412 Harmful to aquatic life with long lasting effects.

- **Precautionary statements**

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Additional information:**

Contains isocyanates. May produce an allergic reaction.

- **2.3 Other hazards**

Uncontrollable exothermic product polymerisation possible in case of storage above 60°C or exposure to direct sunlight.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

- **Dangerous components:**

CAS: 41637-38-1 EC number: 609-946-4	Ethoxylated (O4) Bisphenol A Dimethacrylate Aquatic Chronic 4, H413	50-100%
CAS: 72869-86-4 EINECS: 276-957-5	7,7,9-(or 7,9,9)-trimethyl-4,13-dioxo-3, 14-dioxa-5,12-diaza-hexadecan-1,16-dioldimethacrylat ⚠ Aquatic Chronic 2, H411; ⚠ Skin Sens. 1, H317	10-25%
	Acrylic resin ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; STOT SE 3, H335	10-25%
CAS: 2455-24-5 EINECS: 219-529-5	Tetrahydrofurfuryl-2-methacrylate ⚠ Repr. 1B, H360; ⚠ Skin Sens. 1, H317; Aquatic Chronic 3, H412	2.5-10%
CAS: 27813-02-1 EINECS: 248-666-3	hydroxypropylmethacrylate, monoester with propane-1,2-diol ⚠ Eye Irrit. 2, H319; Skin Sens. 1, H317	2.5-10%
CAS: 75980-60-8 EINECS: 278-355-8	Diphenyl(2,4,6-trimethylbenzoyl)phosphin oxide ⚠ Repr. 2, H361f	≤2.5%
CAS: 868-77-9 EINECS: 212-782-2	2-hydroxyethyl methacrylate ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	≤2.5%

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- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**  
Immediately wash with water and soap and rinse thoroughly.  
If skin irritation continues, consult a doctor.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**  
Do not induce vomiting.  
Call a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**  
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.  
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
The thermal decomposition may cause the formation of irritating vapours or gases or even fire.
- **5.3 Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Avoid contact with skin and eyes.  
Ensure adequate ventilation  
Keep away from ignition sources.  
Wear protective clothing.
- **6.2 Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

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### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**

Avoid contact with skin and eyes.

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

- **Information about fire - and explosion protection:** Keep respiratory protective device available.

- **7.2 Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:** Protect from heat and direct sunlight.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:** Keep container tightly sealed.

- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.

- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes and skin.

- **Respiratory protection:**

Do not inhale fumes.

Use suitable respiratory protective device in case of insufficient ventilation.

- **Protection of hands:**



Protective gloves

Protective gloves should be changed regularly, especially after intensive contact with the product. For every workplace a suitable type of protective gloves must be selected.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves**

Nitrile rubber, NBR (0,4 mm)

As there are many different conditions in every day work these indications can only serve as an aid to orientation for the selection of suitable gloves for the handling of chemical products. By no means they can replace qualifying examinations by the end-user.

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These recommendations only apply to the product mentioned in the safety data sheet. When mixing with other substances or under conditions deviant from norm EN 374 a manufacturer of CE-approved gloves should be referred to.

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Fluid
Colour:	Different according to colouring

- **Odour:** Characteristic

- **Odour threshold:** Not determined.

- **pH-value:** Not determined.

- **Change in condition**

Melting point/freezing point:	Undetermined.
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Initial boiling point and boiling range:	201 °C
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- **Flash point:** 99 °C

- **Flammability (solid, gas):** Not applicable.

- **Ignition temperature:** 235 °C

- **Decomposition temperature:** Not determined.

- **Auto-ignition temperature:** Product is not selfigniting.

- **Explosive properties:** Product does not present an explosion hazard.

- **Explosion limits:**

Lower:	Not determined.
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Upper:	Not determined.
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- **Oxidising properties** Not determined

Not applicable.
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- **Vapour pressure:** Not determined.

- **Density at 20 °C:** 1.1 g/cm<sup>3</sup>

- **Relative density** Not determined.

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· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Solids content:	0.0 %
· 9.2 Other information	No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No dangerous reactions if used according to specifications.
- **10.2 Chemical stability** Stable if used according to specifications.
- **Thermal decomposition / conditions to be avoided:**  
Protect from heat and direct sunlight.  
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions**  
Reacts with peroxides and other radical forming substances.  
Reacts with heavy metals.  
Reacts with reducing agents.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

<b>72869-86-4 7,7,9-(or 7,9,9)-trimethyl-4,13-dioxo-3, 14-dioxa-5,12-diaza-hexadecan-1,16-dioldimethacrylat</b>		
Oral	LD50	2,000 mg/kg (rat)

<b>2455-24-5 Tetrahydrofurfuryl-2-methacrylate</b>		
Oral	LD50	4,000 mg/kg (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation**  
Causes skin irritation.
- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.

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- **Reproductive toxicity**  
May damage fertility or the unborn child.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.  
Harmful to aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.  
Disposal must be made according to official regulations.

- **European waste catalogue**

HP10	Toxic for reproduction
HP13	Sensitising
HP14	Ecotoxic

- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- |  |      |
|--|------|
| <ul style="list-style-type: none"> <li>· <b>14.1 UN-Number</b></li> <li>· <b>ADR, ADN, IMDG, IATA</b></li> </ul>               | Void |
| <ul style="list-style-type: none"> <li>· <b>14.2 UN proper shipping name</b></li> <li>· <b>ADR, ADN, IMDG, IATA</b></li> </ul> | Void |

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- |  |                 |
|--|-----------------|
| <b>· 14.3 Transport hazard class(es)</b>   |                 |
| <b>· ADR, ADN, IMDG, IATA</b>  |                 |
| <b>· Class</b>   | Void            |
| <b>· 14.4 Packing group</b>  |                 |
| <b>· ADR, IMDG, IATA</b>   | Void            |
| <b>· 14.5 Environmental hazards:</b>   |                 |
| <b>· Marine pollutant:</b>   | No              |
| <b>· 14.6 Special precautions for user</b>                                       | Not applicable. |
| <b>· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b> | Not applicable. |
| <b>· UN "Model Regulation":</b>  | Void            |

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3
- **National regulations:**
- **Technical instructions (air):**

Class	Share in %
III	2.5-10
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
  - H315 Causes skin irritation.
  - H317 May cause an allergic skin reaction.
  - H319 Causes serious eye irritation.
  - H335 May cause respiratory irritation.
  - H360 May damage fertility or the unborn child.
  - H361f Suspected of damaging fertility.
  - H411 Toxic to aquatic life with long lasting effects.
  - H412 Harmful to aquatic life with long lasting effects.
  - H413 May cause long lasting harmful effects to aquatic life.
- **Department issuing SDS:** Department Research & Development
- **Contact:** Dr. Thomas Veit, Lothar Sutor, Susanne Weber
- **Abbreviations and acronyms:**
  - RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
  - ICAO: International Civil Aviation Organisation
  - ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

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IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
Skin Irrit. 2: Skin corrosion/irritation – Category 2  
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2  
Skin Sens. 1: Skin sensitisation – Category 1  
Repr. 1B: Reproductive toxicity – Category 1B  
Repr. 2: Reproductive toxicity – Category 2  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3  
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2  
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3  
Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4

· \* **Data compared to the previous version altered.**

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