



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 22.06.2023

Version number 4

Revision: 22.06.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Formasil 2K**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture**  
Addition-vulcanising silicone for the production of moulds
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Dreve Otoplastik GmbH  
Max-Planck-Straße 31  
59423 Unna / Germany  
Tel.: +49 2303 / 8807-0  
Fax.: +49 2303 / 8807-29
- **Further information obtainable from:**  
Department Research & Development  
Fax: +49 2303 / 8807-562  
Email: sicherheitsdatenblatt@dreve.de
- **1.4 Emergency telephone number:**  
Tel.: +49 211 / 797-3350  
Plant Fire Department Henkel

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**  
The product is not classified, according to the CLP regulation.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008** Void
- **Hazard pictograms** Void
- **Signal word** Void
- **Hazard statements** Void
- **Additional information:**  
Safety data sheet available on request.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** Addition-vulcanising 2-component silicone

- **Dangerous components:**

CAS: 14464-46-1 EINECS: 238-455-4	crystalite	☠ STOT RE 1, H372	25-50%
CAS: 8042-47-5 EINECS: 232-455-8	White mineral oil, petroleum	☠ Asp. Tox. 1, H304	2.5-10%
CAS: 93685-79-1 EINECS: 297-627-7	Isoparaffin-mixture C12, C16 and C20	☠ Asp. Tox. 1, H304	2.5-10%

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- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**  
Do not induce vomiting.  
Call a doctor immediately.
- **4.2 Most important symptoms and effects, both acute and delayed**  
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**  
CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.  
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**  
No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Avoid contact with eyes.
- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
- **6.4 Reference to other sections**  
No dangerous substances are released.  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Avoid contact with eyes  
When using do not eat, drink or smoke.
- **Information about fire - and explosion protection:** No special measures required.

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- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Keep container tightly sealed.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
The usual precautionary measures are to be adhered to when handling chemicals.
- **Respiratory protection:** Not required.
- **Protection of hands:** Not required.
- **Material of gloves** Not applicable.
- **Penetration time of glove material** Not applicable.
- **Eye protection:** Goggles recommended during refilling
- **Body protection:** Protective work clothing

### SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Viscous
Colour:	Pink
- **Odour:** Characteristic
- **Odour threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	275 °C
- **Flash point:** 130 °C
- **Flammability (solid, gas):** Not applicable.
- **Ignition temperature:** 375 °C
- **Decomposition temperature:** > 200 °C
- **Auto-ignition temperature:** Product is not selfigniting.
- **Explosive properties:** Product does not present an explosion hazard.

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· <b>Explosion limits:</b>	
<b>Lower:</b>	Not determined.
<b>Upper:</b>	Not determined.
· <b>Oxidising properties</b>	Not determined Not applicable.
· <b>Vapour pressure at 20 °C:</b>	100 hPa
· <b>Density at 20 °C:</b>	1.3 g/cm <sup>3</sup>
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.
· <b>Evaporation rate</b>	Not determined.
· <b>Solubility in / Miscibility with water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient: n-octanol/water:</b>	Not determined.
· <b>Viscosity:</b>	
<b>Dynamic:</b>	Not determined.
<b>Kinematic:</b>	Not determined.
· <b>9.2 Other information</b>	No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No dangerous reactions if used according to specifications.
- **10.2 Chemical stability** Stable if used according to specifications.
- **Thermal decomposition / conditions to be avoided:**  
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No decomposition if used according to specifications.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

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### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Disposal must be made according to official regulations.

- **European waste catalogue**

HP5	Specific Target Organ Toxicity (STOT)/Aspiration Toxicity
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- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

### SECTION 14: Transport information

- |   |                 |
|---|-----------------|
| <ul style="list-style-type: none"> <li>· <b>14.1 UN-Number</b></li> <li>· <b>ADR, ADN, IMDG, IATA</b></li> </ul>  | Void            |
| <ul style="list-style-type: none"> <li>· <b>14.2 UN proper shipping name</b></li> <li>· <b>ADR, ADN, IMDG, IATA</b></li> </ul>                            | Void            |
| <ul style="list-style-type: none"> <li>· <b>14.3 Transport hazard class(es)</b></li> <li>· <b>ADR, ADN, IMDG, IATA</b></li> <li>· <b>Class</b></li> </ul> | Void            |
| <ul style="list-style-type: none"> <li>· <b>14.4 Packing group</b></li> <li>· <b>ADR, IMDG, IATA</b></li> </ul>   | Void            |
| <ul style="list-style-type: none"> <li>· <b>14.5 Environmental hazards:</b></li> <li>· <b>Marine pollutant:</b></li> </ul>                                | No              |
| <ul style="list-style-type: none"> <li>· <b>14.6 Special precautions for user</b></li> </ul>  | Not applicable. |
| <ul style="list-style-type: none"> <li>· <b>14.7 Transport in bulk according to Annex II of Marpol and the IBC Code</b></li> </ul>                        | Not applicable. |
| <ul style="list-style-type: none"> <li>· <b>UN "Model Regulation":</b></li> </ul>   | Void            |

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### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**  
H304 May be fatal if swallowed and enters airways.  
H372 Causes damage to organs through prolonged or repeated exposure.
- **Department issuing SDS:** Department Research & Development
- **Contact:** Dr. Thomas Veit, Lothar Sutor
- **Abbreviations and acronyms:**  
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)  
ICAO: International Civil Aviation Organisation  
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1  
Asp. Tox. 1: Aspiration hazard – Category 1
- **\* Data compared to the previous version altered.**

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